

**Vertical offset, direct mount marine transmission.**

**Maximum rated input: 648kW (868hp)**

**Available for Pleasure, Light, Medium and Continuous Duty applications.**

## Description

- Robust design also withstands continuous duty in workboat applications .
- Fully works tested, reliable and simple to install .
- Design, manufacture and quality control standards comply with ISO 9001 .
- Compatible with all types of engines and propulsion systems, including waterjets and surface- piercing propellers, as applicable .
- Suitable for high performance applications in luxury motoryachts, sport fishers, express cruisers etc .
- Reverse reduction marine transmission with hydraulically actuated multi-disc clutches .

## Features

- Lightweight and robust aluminum alloy casing (sea water resistant) .
- Case hardened and precisely ground gear teeth for long life and smooth running .
- Output shaft thrust bearing designed to take maximum propeller thrust astern and ahead .
- Smooth and reliable hydraulic shifting with control lever for attachment of push-pull cable .
- Suitable for twin engine installations (same ratio and torque capacity in ahead or astern mode) .
- Replaceable oil filter cartridge .
- "SUPERSHIFT" clutch control .

## Options

- Engine-matched torsional coupling .
- Propeller shaft flange and coupling bolt sets .
- Classification by all major Classification Societies on request .
- Oil cooler complete with fittings and flexible oil hoses .
- Mounting brackets .
- Electric clutch control (12 or 24 VDC) .
- PTO (live or clutchable) .
- SAE 1 bell housing .
- Mechanical or Electrical Trolling Valve for slow-speed drive .
- Supershift E (with Autotroll and Easidock) .

# ZF 325-1

## Ratings

### Pleasure Duty

RATIOS	MAX. TORQUE		POWER/RPM		SAMPLE POWER CAPACITIES						MAX. RPM
	NM	ftlb	kW	hp	kW	hp	kW	hp	kW	hp	
					2100 rpm		2300 rpm		2500 rpm		
1.167*, 1.225*, 1.459, 1.727, 2.033	2477	1827	0.2594	0.3478	545	730	597	800	648	870	3000
1.000, 2.250*	2323	1713	0.2432	0.3262	511	685	559	750	608	815	3000
2.500	2229	1644	0.2334	0.3130	490	657	537	720	584	782	3000
2.957	1951	1439	0.2043	0.2740	429	575	470	630	511	685	3000

### Light Duty

RATIOS	MAX. TORQUE		POWER/RPM		SAMPLE POWER CAPACITIES						MAX. RPM
	NM	ftlb	kW	hp	kW	hp	kW	hp	kW	hp	
					2100 rpm		2300 rpm		2500 rpm		
1.000, 1.167*, 1.225*, 1.459, 1.727, 2.033, 2.250*	2235	1648	0.2340	0.3138	491	659	538	722	585	785	3000
2.500	2012	1484	0.2107	0.2825	442	593	485	650	527	706	3000
2.957	1796	1325	0.1881	0.2522	395	530	433	580	470	630	3000

### Medium Duty

RATIOS	MAX. TORQUE		POWER/RPM		SAMPLE POWER CAPACITIES						MAX. RPM
	NM	ftlb	kW	hp	kW	hp	kW	hp	kW	hp	
					1800 rpm		2100 rpm		2300 rpm		
1.000, 1.167*, 1.225*, 1.459, 1.727, 2.033, 2.250*	1695	1250	0.1775	0.2380	319	428	373	500	408	547	3000
2.500	1594	1176	0.1669	0.2238	300	403	351	470	384	515	3000
2.957	1407	1038	0.1473	0.1976	265	356	309	415	339	454	3000

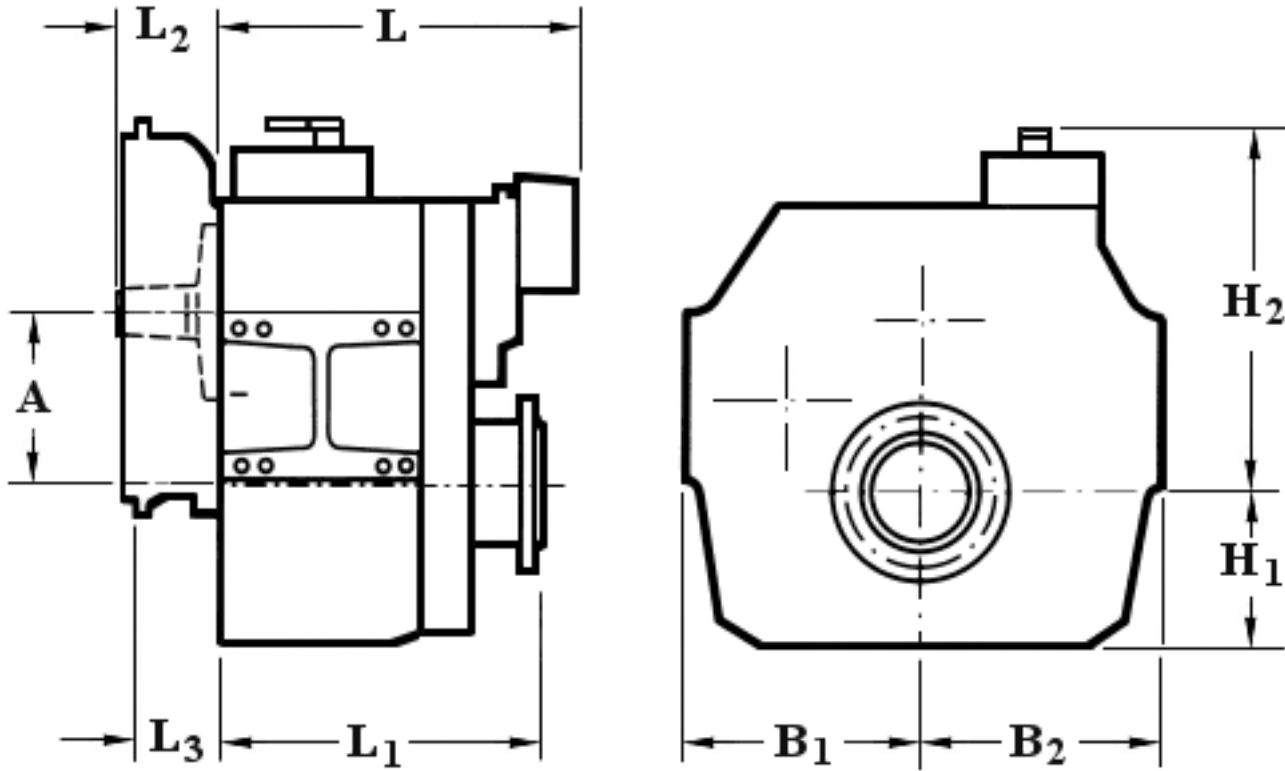
### Continuous Duty

RATIOS	MAX. TORQUE		POWER/RPM		SAMPLE POWER CAPACITIES						MAX. RPM
	NM	ftlb	kW	hp	kW	hp	kW	hp	kW	hp	
					1600 rpm		1800 rpm		2100 rpm		
1.000, 1.167*, 1.225*, 1.459, 1.727, 2.033, 2.250*	1486	1096	0.1556	0.2087	249	334	280	376	327	438	3000
2.500	1385	1022	0.1450	0.1945	232	311	261	350	305	408	3000
2.957	1266	934	0.1326	0.1778	212	284	239	320	278	373	3000

\* Special Order Ratio

# ZF 325-1

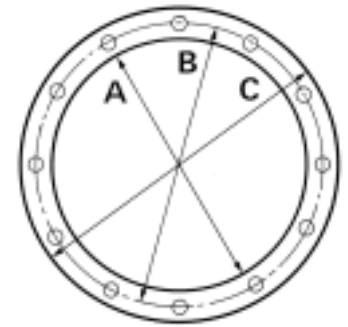
## Dimensions



mm (inches)									
A	B <sub>1</sub>	B <sub>2</sub>	H <sub>1</sub>	H <sub>2</sub>	L	L <sub>1</sub>	L <sub>2</sub>	L <sub>3</sub>	Bell Hsg.
165 (6.50)	265 (10.4)	265 (10.4)	156 (6.14)	355 (14.0)	489 (19.2)	382 (15.0)	55.0 (2.17)	45.0 (1.77)	1
Weight kg (lb)					Oil Capacity Litre (US qt)				
130 (286)					7.20 (7.60)				

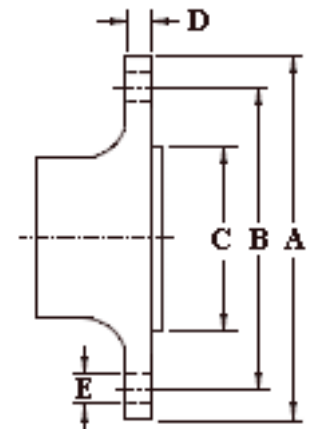
### SAE Bell Housing Dimensions

SAE No.	A		B		C		Bolt Holes		
	mm	in	mm	in	mm	in	No.	Diameter	
								mm	in
1	511.18	20.125	530.23	20.875	552.45	21.75	12	11.91	15/32



### Output Coupling Dimensions

A		B		C		D		Bolt Holes		
mm	in	mm	in	mm	in	mm	in	No.	Diameter (E)	
									mm	in
170	6.69	140	5.51	115	4.53	16.0	0.63	12	16.2	0.64



# Duty Definitions

## PLEASURE DUTY

Definition: Highly intermittent operation with very large variations in engine speed and power

Average engine operating 500 hours/year

hours limit: 300 hours/year for mechanical gearboxes

Typical hull forms: Planing.

Typical applications: Private, non-commercial, non-charter sport/leisure activities.

## LIGHT DUTY

Definition: Intermittent operation with large variations in engine speed and power

Average engine operating 2500 hours/year

hours limit: (for hydraulic gearboxes smaller than the ZF 650 series, 2000 hours/year).

Typical hull forms: Planing and semi-displacement.

Typical applications: Private and charter, sport/leisure activities, naval and police activities.

## MEDIUM DUTY

Definition: Intermittent operation with some variations in engine speed and power

Average engine operating 4000 hours/year.

hours limit: 3500 hours/year for gearboxes smaller than ZF 1900 series and workboat ZF W2700 series.

Typical hull forms: Semi-displacement and displacement

Typical applications: Charter and commercial craft (example: crew boats and fast ferries), and naval and police activities.

## CONTINUOUS DUTY

Definition: Continuous operation with little or no variations in engine speed and power

Average engine operating Unlimited

hours limit:

Typical hull forms: Displacement.

Typical applications: Heavy duty commercial vessels, tugs, fishing boats.

# Duty Ratings

Ratings apply to marine diesel engines at the indicated speeds. At other engine speeds, the respective power capacity (kW) of the transmission can be obtained by multiplying the Power/Speed ratio by the speed.

Approximate conversion factors:

1 kW = 1.36 metric hp

1 kW = 1.34 U.S. hp (SAE)

1 U.S. hp = 1.014 metric hp

1 Nm = 0.74 lb.ft.

Ratings apply to right hand turning engines, i.e. engines having counterclockwise rotating flywheels when viewing the flywheel end of the engine. These ratings allow full power through forward and reverse gear trains, unless otherwise stated.

Contact your nearest ZF Sales and Service office for ratings applicable to gas turbines, gasoline (petrol) engines, as well as left hand turning engines, and marine transmissions for large horsepower capacity engines.

Ratings apply to marine transmissions currently in production or in development and are subject to change without prior notice.

# Safe Operating Notice

The safe operation of ZF products depends upon adherence to technical data presented in our brochures. Safe operation also depends upon proper installation, operation and routine maintenance and inspection under prevailing conditions and recommendations set forth by ZF. Damage to transmission caused by repeated or continuous emergency manoeuvres or abnormal operation is not covered under warranty. It is the responsibility of users and not ZF to provide and install guards and safety devices, which may be required by recognized safety standards of the respective country (e.g. for U.S.A. the Occupational Safety Act of 1970 and its subsequent provisions).

# Monitoring Notice

The safe operation of ZF products depends upon adherence to ZF monitoring recommendations presented in our operating manuals, etc. It is the responsibility of users and not ZF to provide and install monitoring devices and safety interlock systems as may be deemed prudent by ZF. Consult ZF for details and recommendations.

# Torsional Responsibility and Torsional Couplings

The responsibility for ensuring torsional compatibility rests with the assembler of the drive and driven equipment. ZF can accept no liability for gearbox noise caused by vibrations or for damage to the gearbox, the flexible coupling or to other parts of the drive unit caused by this kind of vibration. Contact ZF for further information and assistance. ZF recommends the use of a torsional limit stop for single engine powered boats, wherein loss of propulsion power can result in loss of control. It is the buyer's responsibility to specify this option, which can result in additional cost and a possible increase in installation length.

ZF can accept no liability for personal injury, loss of life, or damage or loss of property due to the failure of the buyer to specify a torsional limit stop. ZF selects torsional couplings on the basis of nominal input torque ratings and commonly accepted rated engine governed speeds. Consult ZF for details concerning speed limits of standard offering torsional couplings, which can be less than the transmission limit. Special torsional couplings may be required for Survey Society Ice Classification requirements.